

D

ASSEMBLY INSTRUCTIONS:

1. FIGURE 1,

1. THE CLIP IS SUPPLIED WITH ITS CAP UNASSEMBLED. PLEASE NOTE, ONCE THE CAP IS SNAPPED ONTO BARREL, IT BECOMES DIFFICULT TO REMOVE.
2. FIGURE 2.

1. INSERT WIRE THROUGH THE CAP AS ILLUSTRATED ALLOWING APPROXIMATELY 50 mm (2") TO EXTEND OUT.
2. STIP WIRE INSULATION APPROXIMATELY 3 TO 4 mm (0.125 TO 0.188").
3. INSERT CONDUCTOR THROUGH HOLE IN THE CONTACT FROM BELOW, THEN SOLDER ON TOP SURFACE OF CONTACT.
3. FIGURE 3.

1. KEEP SOLDER WITHIN DIMENSIONAL AREA NOTED.
4. FIGURE 4.

1. SLIDE CAP BACK ONTO CONTACT AND BARREL SNAPPING INTO PLACE.

C

B

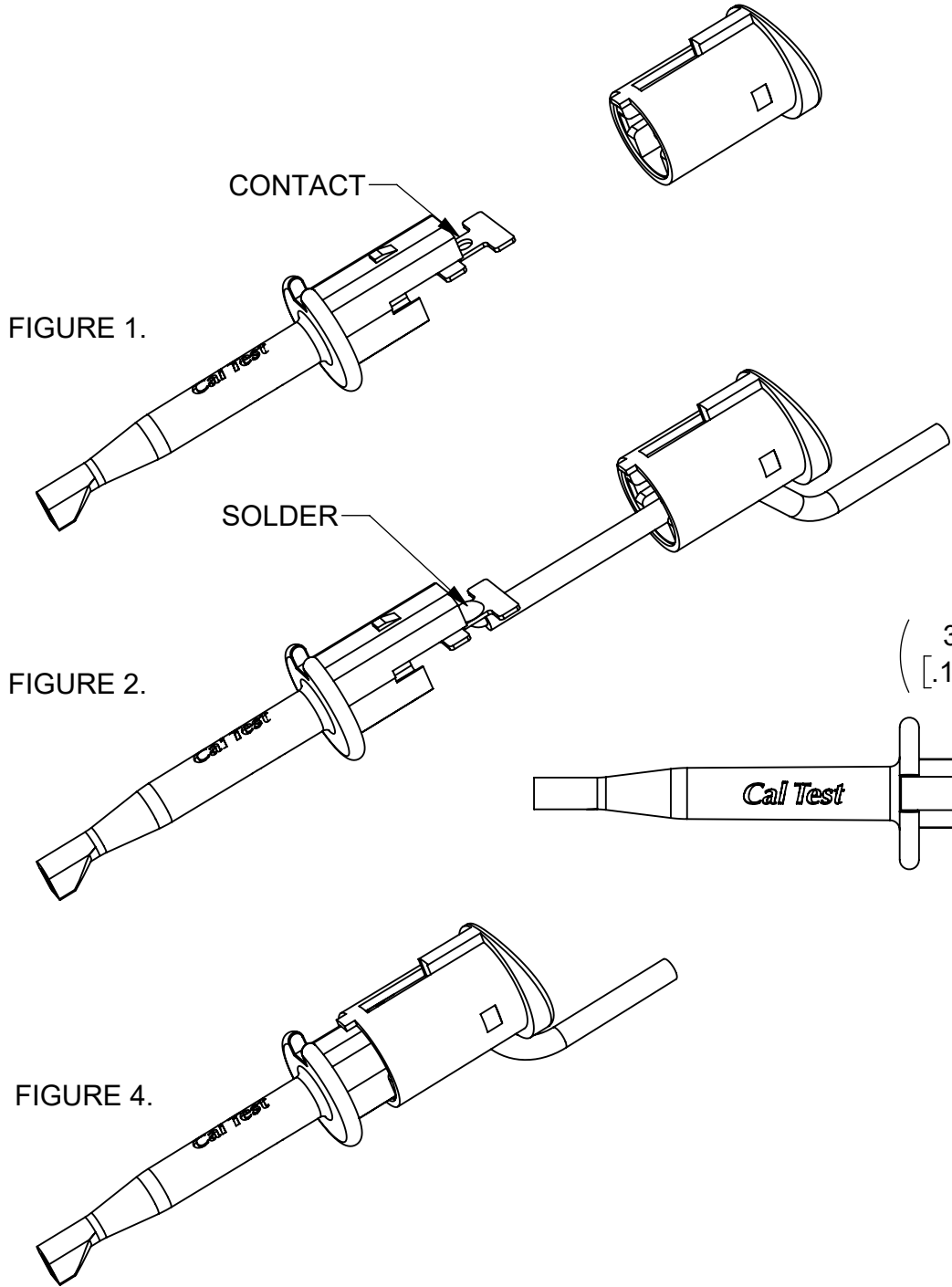
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METRIC	APPROVALS		DATE	SIZE	CAGE CODE	DWG. NO.	REV.
	DRAWN	WDH	4/25/2022	B	43F45	CT3180	A
	CHECKER	G Gorgonio	4/28/2022	SCALE	2:1	SHEET 2 OF 2	